



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M Primer 94 (Ampoules)

Product Identification Numbers

70-0160-5484-6

7000050137

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Industrial use.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
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Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Flammable Liquid, Category 2 - Flam. Liq. 2; H225
 Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
 Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
 Skin Sensitization, Category 1 - Skin Sens. 1; H317
 Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373
 Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336
 Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335
 Aspiration Hazard, Category 1 - Asp. Tox. 1; H304
 Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400
 Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols

GHS02 (Flame) | GHS07 (Exclamation mark) | GHS08 (Health Hazard) | GHS09 (Environment) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
cyclohexane	110-82-7	203-806-2	30 - 60
xylene	1330-20-7	215-535-7	15 - 50
2-(3,4-Epoxy cyclohexyl)ethyltrimethoxysilane	3388-04-3	222-217-1	< 1
maleic anhydride	108-31-6	203-571-6	< 0.1
bis-[4-(2,3-epoxypropoxy)phenyl]propane	1675-54-3	216-823-5	< 0.5

HAZARD STATEMENTS:

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.
H335	May cause respiratory irritation.
H304	May be fatal if swallowed and enters airways.
H373	May cause damage to organs through prolonged or repeated exposure: nervous system sensory organs.
H410	Very toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260A	Do not breathe vapours.
P273	Avoid release to the environment.
P280E	Wear protective gloves.

Response:

P301 + P310	IF SWALLOWED: Immediately call a POISON CENTRE or doctor/physician.
P331	Do NOT induce vomiting.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H317	May cause an allergic skin reaction.
H304	May be fatal if swallowed and enters airways.

<=125 ml Precautionary statements**Prevention:**

P280E	Wear protective gloves.
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Response:

P301 + P310	IF SWALLOWED: Immediately call a POISON CENTRE or doctor/physician.
P331	Do NOT induce vomiting.

2% of the mixture consists of components of unknown acute oral toxicity.

2% of the mixture consists of components of unknown acute dermal toxicity.

2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
cyclohexane	(CAS-No.) 110-82-7 (EC-No.) 203-806-2 (REACH-No.) 01-2119463273-41	30 - 60	Flam. Liq. 2, H225 Asp. Tox. 1, H304 Skin Irrit. 2, H315 STOT SE 3, H336 Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1
xylene	(CAS-No.) 1330-20-7 (EC-No.) 215-535-7	15 - 50	Flam. Liq. 3, H226 Acute Tox. 4, H332 Acute Tox. 4, H312 Skin Irrit. 2, H315 Nota C Asp. Tox. 1, H304 Eye Irrit. 2, H319 STOT SE 3, H335

			STOT RE 2, H373 Aquatic Chronic 3, H412
ethanol	(CAS-No.) 64-17-5 (EC-No.) 200-578-6 (REACH-No.) 01-2119457610-43	5 - 10	Flam. Liq. 2, H225 Eye Irrit. 2, H319
Acrylic Polymer	Trade Secret	1 - 5	Substance not classified as hazardous
4-methylpentan-2-one	(CAS-No.) 108-10-1 (EC-No.) 203-550-1	< 0.5	Flam. Liq. 2, H225 Acute Tox. 4, H332(LC50 = 11 mg/l **ATE values per Annex VI**) Eye Irrit. 2, H319 Carc. 2, H351 STOT SE 3, H336 EUH066
ethyl acetate	(CAS-No.) 141-78-6 (EC-No.) 205-500-4	1 - 5	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066
Chlorinated Polyolefin	(CAS-No.) 68609-36-9	< 2	Substance not classified as hazardous
toluene	(CAS-No.) 108-88-3 (EC-No.) 203-625-9	< 2	Flam. Liq. 2, H225 Asp. Tox. 1, H304 Skin Irrit. 2, H315 Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373 Aquatic Chronic 3, H412
2-(3,4-Epoxy-cyclohexyl)ethyltrimethoxysilane	(CAS-No.) 3388-04-3 (EC-No.) 222-217-1	< 1	Aquatic Chronic 3, H412 Skin Sens. 1, H317
acetone	(CAS-No.) 67-64-1 (EC-No.) 200-662-2	< 1	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066
maleic anhydride	(CAS-No.) 108-31-6 (EC-No.) 203-571-6	< 0.1	EUH071 Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Resp. Sens. 1, H334 Skin Sens. 1A, H317 STOT RE 1, H372
propan-2-ol	(CAS-No.) 67-63-0 (EC-No.) 200-661-7	< 1	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336
bis-[4-(2,3-epoxypropoxy)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	< 0.5	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
methanol	(CAS-No.) 67-56-1 (EC-No.) 200-659-6 (REACH-No.) 01-2119433307-44	< 0.5	Flam. Liq. 2, H225 Acute Tox. 3, H331 Acute Tox. 3, H311 Acute Tox. 3, H301 STOT SE 1, H370
cumene	(CAS-No.) 98-82-8	< 0.2	Flam. Liq. 3, H226

	(EC-No.) 202-704-5		Asp. Tox. 1, H304 STOT SE 3, H335 Aquatic Chronic 2, H411 Nota C
chlorobenzene	(CAS-No.) 108-90-7 (EC-No.) 203-628-5	< 0.11	Flam. Liq. 3, H226 Acute Tox. 4, H332 Skin Irrit. 2, H315 Aquatic Chronic 2, H411

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
bis-[4-(2,3-epoxipropoxy)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319
ethanol	(CAS-No.) 64-17-5 (EC-No.) 200-578-6 (REACH-No.) 01-2119457610-43	(C >= 50%) Eye Irrit. 2, H319
maleic anhydride	(CAS-No.) 108-31-6 (EC-No.) 203-571-6	(C >= 0.001%) Skin Sens. 1A, H317
methanol	(CAS-No.) 67-56-1 (EC-No.) 200-659-6 (REACH-No.) 01-2119433307-44	(C >= 10%) STOT SE 1, H370 (3% <= C < 10%) STOT SE 2, H371

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the CLP classification include:

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain).

Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering,

and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision). Aspiration pneumonitis (coughing, gasping, choking, burning of the mouth, and difficulty breathing). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness). Target organ effects. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Aldehydes.	During combustion.
formaldehyde	During combustion.
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.

5.3. Advice for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Not intended for use as a medical device or drug. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (eg. gloves, respirators...) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapour accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Protect from sunlight. Store away from heat. Store away from acids. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
4-methylpentan-2-one	108-10-1	UK HSC	TWA:208 mg/m ³ (50 ppm);STEL:416 mg/m ³ (100 ppm)	SKIN
maleic anhydride	108-31-6	UK HSC	TWA: 1 mg/m ³ ; STEL: 3 mg/m ³	Respiratory Sensitizer
toluene	108-88-3	UK HSC	TWA: 191 mg/m ³ (50 ppm); STEL: 384 mg/m ³ (100 ppm)	SKIN
chlorobenzene	108-90-7	UK HSC	TWA:4.7 mg/m ³ (1 ppm);STEL:14 mg/m ³ (3 ppm)	SKIN
cyclohexane	110-82-7	UK HSC	TWA:350 mg/m ³ (100 ppm);STEL:1050 mg/m ³ (300 ppm)	
xylene	1330-20-7	UK HSC	TWA:220 mg/m ³ (50 ppm);STEL:441 mg/m ³ (100 ppm)	SKIN
ethyl acetate	141-78-6	UK HSC	TWA:734 mg/m ³ (200 ppm);STEL:1468 mg/m ³ (400 ppm)	
ethanol	64-17-5	UK HSC	TWA:1920 mg/m ³ (1000 ppm)	
methanol	67-56-1	UK HSC	TWA:266 mg/m ³ (200 ppm);STEL:333 mg/m ³ (250 ppm)	SKIN
propan-2-ol	67-63-0	UK HSC	TWA:999 mg/m ³ (400 ppm);STEL:1250 mg/m ³ (500 ppm)	

acetone	67-64-1	UK HSC	TWA:1210 mg/m ³ (500 ppm);STEL:3620 mg/m ³ (1500 ppm)	
cumene	98-82-8	UK HSC	TWA:125 mg/m ³ (25 ppm);STEL:250 mg/m ³ (50 ppm)	SKIN

UK HSC : UK Health and Safety Commission
 TWA: Time-Weighted-Average
 STEL: Short Term Exposure Limit
 CEIL: Ceiling

Biological limit values

Ingredient	CAS Nbr	Agency	Determinant	Biological Specimen	Sampling Time	Value	Additional comments
4-methylpentan-2-one	108-10-1	UK EH40 BMGVs	4-Methyl pentan-2-one	Urine	EOS	20 umol/L	
chlorobenzene	108-90-7	UK EH40 BMGVs	4-Chlorocatechol	Creatinine in urine	EOS	5 mmol/mol	
xylene	1330-20-7	UK EH40 BMGVs	Methyl hippuric acid	Creatinine in urine	EOS	650 mmol/mol	

UK EH40 BMGVs : UK. EH40 Biological Monitoring Guidance Values (BMGVs)
 EOS: End of shift.

Derived no effect level (DNEL)

Ingredient	Degradation Product	Population	Human exposure pattern	DNEL
bis-[4-(2,3-epoxipropoxy)phenyl]propane		Worker	Dermal, Long-term exposure (8 hours), Systemic effects	8.3 mg/kg bw/d
bis-[4-(2,3-epoxipropoxy)phenyl]propane		Worker	Dermal, Short-term exposure, Systemic effects	8.3 mg/kg bw/d
bis-[4-(2,3-epoxipropoxy)phenyl]propane		Worker	Inhalation, Long-term exposure (8 hours), Systemic effects	12.3 mg/m ³
bis-[4-(2,3-epoxipropoxy)phenyl]propane		Worker	Inhalation, Short-term exposure, Systemic effects	12.3 mg/m ³
cyclohexane		Worker	Dermal, Long-term exposure (8 hours), Systemic effects	2,016 mg/kg bw/d
cyclohexane		Worker	Inhalation, Long-term exposure (8 hours), Local effects	700 mg/m ³
cyclohexane		Worker	Inhalation, Long-term exposure (8 hours), Systemic effects	700 mg/m ³
cyclohexane		Worker	Inhalation, Short-term exposure, Local effects	700 mg/m ³
cyclohexane		Worker	Inhalation, Short-term exposure, Systemic effects	700 mg/m ³
xylene		Worker	Dermal, Long-term exposure (8 hours), Systemic effects	180 mg/kg bw/d

xylene		Worker	Inhalation, Long-term exposure (8 hours), Local effects	77 mg/m ³
xylene		Worker	Inhalation, Long-term exposure (8 hours), Systemic effects	77 mg/m ³
xylene		Worker	Inhalation, Short-term exposure, Local effects	289 mg/m ³
xylene		Worker	Inhalation, Short-term exposure, Systemic effects	289 mg/m ³
ethanol		Worker	Dermal, Long-term exposure (8 hours), Systemic effects	343 mg/kg bw/d
ethanol		Worker	Inhalation, Long-term exposure (8 hours), Systemic effects	950 mg/m ³

Predicted no effect concentrations (PNEC)

Ingredient	Degradation Product	Compartment	PNEC
bis-[4-(2,3-epoxipropoxy)phenyl]propane		Freshwater	0.003 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane		Freshwater sediments	0.5 mg/kg d.w.
bis-[4-(2,3-epoxipropoxy)phenyl]propane		Intermittent releases to water	0.013 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane		Marine water	0.0003 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane		Marine water sediments	0.5 mg/kg d.w.
bis-[4-(2,3-epoxipropoxy)phenyl]propane		Sewage Treatment Plant	10 mg/l
cyclohexane		Freshwater	0.207 mg/l
cyclohexane		Freshwater sediments	3.627 mg/kg d.w.
cyclohexane		Intermittent releases to water	0.207 mg/l
cyclohexane		Marine water	0.207 mg/l
xylene		Agricultural soil	2.31 mg/kg d.w.
xylene		Freshwater	0.327 mg/l
xylene		Freshwater sediments	12.46 mg/kg d.w.
xylene		Marine water	0.327 mg/l
xylene		Marine water sediments	12.46 mg/kg d.w.
xylene		Sewage Treatment Plant	6.58 mg/l
ethanol		Agricultural soil	0.63 mg/kg d.w.
ethanol		Concentration in marine fish for secondary poisoning	380 mg/kg w.w.

ethanol		Freshwater	0.96 mg/l
ethanol		Freshwater sediments	3.6 mg/kg d.w.
ethanol		Intermittent releases to water	2.75 mg/l
ethanol		Marine water	0.79 mg/l
ethanol		Marine water sediments	2.9 mg/kg d.w.
ethanol		Sewage Treatment Plant	580 mg/l

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from UK HSC

8.2. Exposure controls

In addition, refer to the annex for more information.

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

Half facepiece or full facepiece supplied-air respirator
Organic vapour respirators may have short service life.

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136

Use a respirator conforming to EN 140 or EN 136: filter types A & P

8.2.3. Environmental exposure controls

Refer to Annex

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Liquid.
Colour	Amber
Odor	Solvent
Odour threshold	<i>No data available.</i>
Melting point/freezing point	<i>Not applicable.</i>
Boiling point/boiling range	76.7 °C
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	1 %
Flammable Limits(UEL)	11 %
Flash point	-17.2 °C [<i>Test Method: Closed Cup</i>]
Autoignition temperature	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
pH	<i>substance/mixture is non-soluble (in water)</i>
Kinematic Viscosity	12.2 mm ² /sec
Water solubility	Negligible
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Vapour pressure	9,065.9 Pa [<i>@ 20 °C</i>]
Density	0.82 g/ml
Relative density	0.82 [<i>@ 25 °C</i>] [<i>Ref Std: WATER=1</i>]
Relative Vapor Density	<i>No data available.</i>

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	<i>No data available.</i>
Evaporation rate	<i>No data available.</i>
Molecular weight	<i>No data available.</i>
Percent volatile	95.3 - 97 % weight [<i>Test Method: Estimated</i>]

SECTION 10: Stability and reactivity

10.1 Reactivity

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

Sparks and/or flames.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

May be harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

May be harmful in contact with skin. Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause additional health effects (see below).

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Chemical (aspiration) pneumonitis: Signs/symptoms may include coughing, gasping, choking, burning of the mouth, difficulty breathing, bluish coloured skin (cyanosis), and may be fatal. Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Auditory effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause target organ effects:

Ocular effects: Signs/symptoms may include blurred or significantly impaired vision. Auditory effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Olfactory effects: Signs/symptoms may include decreased ability to detect odours and complete loss of smell. Neurological effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and changes in blood pressure and heart rate.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Additional information:

This product contains ethanol. Alcoholic beverages and ethanol in alcoholic beverages have been classified by the International Agency for Research on Cancer as carcinogenic to humans. There are also data associating human consumption of alcoholic beverages with developmental toxicity and liver toxicity. Exposure to ethanol during the foreseeable use of this product is not expected to cause cancer, developmental toxicity, or liver toxicity.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >2,000 - =5,000 mg/kg
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >20 - =50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
xylene	Dermal	Rabbit	LD50 > 4,200 mg/kg
xylene	Inhalation-Vapour (4 hours)	Rat	LC50 29 mg/l
xylene	Ingestion	Rat	LD50 3,523 mg/kg
cyclohexane	Dermal	Rat	LD50 > 2,000 mg/kg
cyclohexane	Inhalation-Vapour (4 hours)	Rat	LC50 > 32.9 mg/l
cyclohexane	Ingestion	Rat	LD50 6,200 mg/kg
ethanol	Dermal	Rabbit	LD50 > 15,800 mg/kg
ethanol	Inhalation-Vapour (4 hours)	Rat	LC50 124.7 mg/l
ethanol	Ingestion	Rat	LD50 17,800 mg/kg
ethyl acetate	Dermal	Rabbit	LD50 > 18,000 mg/kg
ethyl acetate	Inhalation-Vapour (4 hours)	Rat	LC50 70.5 mg/l
ethyl acetate	Ingestion	Rat	LD50 5,620 mg/kg
toluene	Dermal	Rat	LD50 12,000 mg/kg
toluene	Inhalation-Vapour (4 hours)	Rat	LC50 30 mg/l
toluene	Ingestion	Rat	LD50 5,550 mg/kg
Chlorinated Polyolefin	Dermal	Guinea pig	LD50 > 1,000 mg/kg
Chlorinated Polyolefin	Ingestion	Rat	LD50 > 3,200 mg/kg
acetone	Dermal	Rabbit	LD50 > 15,688 mg/kg
acetone	Inhalation-Vapour (4 hours)	Rat	LC50 76 mg/l

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acetone	Ingestion	Rat	LD50 5,800 mg/kg
propan-2-ol	Dermal	Rabbit	LD50 12,870 mg/kg
propan-2-ol	Inhalation-Vapour (4 hours)	Rat	LC50 72.6 mg/l
propan-2-ol	Ingestion	Rat	LD50 4,710 mg/kg
4-methylpentan-2-one	Dermal	Rabbit	LD50 > 16,000 mg/kg
4-methylpentan-2-one	Inhalation-Vapour (4 hours)	Rat	LC50 11 mg/l
4-methylpentan-2-one	Ingestion	Rat	LD50 3,038 mg/kg
methanol	Dermal		LD50 estimated to be 1,000 - 2,000 mg/kg
methanol	Inhalation-Vapour		LC50 estimated to be 10 - 20 mg/l
methanol	Ingestion		LD50 estimated to be 50 - 300 mg/kg
2-(3,4-Epoxy cyclohexyl)ethyltrimethoxysilane	Dermal	Rabbit	LD50 6,700 mg/kg
2-(3,4-Epoxy cyclohexyl)ethyltrimethoxysilane	Inhalation-Vapour (4 hours)	Rat	LC50 > 7 mg/l
2-(3,4-Epoxy cyclohexyl)ethyltrimethoxysilane	Ingestion	Rat	LD50 13,100 mg/kg
bis-[4-(2,3-epoxypropoxy)phenyl]propane	Dermal	Rat	LD50 > 1,600 mg/kg
bis-[4-(2,3-epoxypropoxy)phenyl]propane	Ingestion	Rat	LD50 > 1,000 mg/kg
cumene	Dermal	Rabbit	LD50 > 3,160 mg/kg
cumene	Inhalation-Vapour (4 hours)	Rat	LC50 39.4 mg/l
cumene	Ingestion	Rat	LD50 1,400 mg/kg
chlorobenzene	Dermal	Rabbit	LD50 2,212 mg/kg
chlorobenzene	Inhalation-Vapour (4 hours)	Rat	LC50 16.7 mg/l
chlorobenzene	Ingestion	Rat	LD50 1,419 mg/kg
maleic anhydride	Dermal	Rabbit	LD50 2,620 mg/kg
maleic anhydride	Ingestion	Rat	LD50 1,030 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
xylene	Rabbit	Mild irritant
cyclohexane	Rabbit	Mild irritant
ethanol	Rabbit	No significant irritation
ethyl acetate	Rabbit	Minimal irritation
toluene	Rabbit	Irritant
Chlorinated Polyolefin	Guinea pig	No significant irritation
acetone	Mouse	Minimal irritation
propan-2-ol	Multiple animal species	No significant irritation
4-methylpentan-2-one	Rabbit	Mild irritant
methanol	Rabbit	Mild irritant
2-(3,4-Epoxy cyclohexyl)ethyltrimethoxysilane	Rabbit	Minimal irritation
bis-[4-(2,3-epoxypropoxy)phenyl]propane	Rabbit	Mild irritant
cumene	Rabbit	Minimal irritation
chlorobenzene	Rabbit	Irritant
maleic anhydride	Human and animal	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value

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xylene	Rabbit	Mild irritant
cyclohexane	Rabbit	Mild irritant
ethanol	Rabbit	Severe irritant
ethyl acetate	Rabbit	Mild irritant
toluene	Rabbit	Moderate irritant
Chlorinated Polyolefin	Professional judgement	Mild irritant
acetone	Rabbit	Severe irritant
propan-2-ol	Rabbit	Severe irritant
4-methylpentan-2-one	Rabbit	Mild irritant
methanol	Rabbit	Moderate irritant
2-(3,4-Epoxy cyclohexyl)ethyltrimethoxysilane	Rabbit	No significant irritation
bis-[4-(2,3-epoxypropoxy)phenyl]propane	Rabbit	Moderate irritant
cumene	Rabbit	Mild irritant
chlorobenzene	Rabbit	Mild irritant
maleic anhydride	Rabbit	Corrosive

Skin Sensitisation

Name	Species	Value
ethanol	Human	Not classified
ethyl acetate	Guinea pig	Not classified
toluene	Guinea pig	Not classified
propan-2-ol	Guinea pig	Not classified
4-methylpentan-2-one	Guinea pig	Not classified
methanol	Guinea pig	Not classified
2-(3,4-Epoxy cyclohexyl)ethyltrimethoxysilane	similar compounds	Sensitising
bis-[4-(2,3-epoxypropoxy)phenyl]propane	Human and animal	Sensitising
cumene	Guinea pig	Not classified
chlorobenzene	Multiple animal species	Not classified
maleic anhydride	Multiple animal species	Sensitising

Respiratory Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxypropoxy)phenyl]propane	Human	Not classified
maleic anhydride	Human	Sensitising

Germ Cell Mutagenicity

Name	Route	Value
xylene	In Vitro	Not mutagenic
xylene	In vivo	Not mutagenic
cyclohexane	In Vitro	Not mutagenic
cyclohexane	In vivo	Some positive data exist, but the data are not sufficient for classification
ethanol	In Vitro	Some positive data exist, but the data are not

		sufficient for classification
ethanol	In vivo	Some positive data exist, but the data are not sufficient for classification
ethyl acetate	In Vitro	Not mutagenic
ethyl acetate	In vivo	Not mutagenic
toluene	In Vitro	Not mutagenic
toluene	In vivo	Not mutagenic
acetone	In vivo	Not mutagenic
acetone	In Vitro	Some positive data exist, but the data are not sufficient for classification
propan-2-ol	In Vitro	Not mutagenic
propan-2-ol	In vivo	Not mutagenic
4-methylpentan-2-one	In Vitro	Not mutagenic
methanol	In Vitro	Some positive data exist, but the data are not sufficient for classification
methanol	In vivo	Some positive data exist, but the data are not sufficient for classification
2-(3,4-Epoxy)cyclohexyl)ethyltrimethoxysilane	In Vitro	Some positive data exist, but the data are not sufficient for classification
bis-[4-(2,3-epoxypropoxy)phenyl]propane	In vivo	Not mutagenic
bis-[4-(2,3-epoxypropoxy)phenyl]propane	In Vitro	Some positive data exist, but the data are not sufficient for classification
cumene	In Vitro	Not mutagenic
cumene	In vivo	Not mutagenic
chlorobenzene	In Vitro	Not mutagenic
maleic anhydride	In vivo	Not mutagenic
maleic anhydride	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
xylene	Dermal	Rat	Not carcinogenic
xylene	Ingestion	Multiple animal species	Not carcinogenic
xylene	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification
ethanol	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
acetone	Not specified.	Multiple animal species	Not carcinogenic
propan-2-ol	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
4-methylpentan-2-one	Inhalation	Multiple animal species	Carcinogenic.
methanol	Inhalation	Multiple animal species	Not carcinogenic
2-(3,4-Epoxy)cyclohexyl)ethyltrimethoxysilane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
bis-[4-(2,3-epoxypropoxy)phenyl]propane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
cumene	Inhalation	Multiple animal species	Carcinogenic.
chlorobenzene	Ingestion	Multiple animal	Not carcinogenic

species

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
xylene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
xylene	Ingestion	Not classified for development	Mouse	NOAEL Not available	during organogenesis
xylene	Inhalation	Not classified for development	Multiple animal species	NOAEL Not available	during gestation
cyclohexane	Inhalation	Not classified for female reproduction	Rat	NOAEL 24 mg/l	2 generation
cyclohexane	Inhalation	Not classified for male reproduction	Rat	NOAEL 24 mg/l	2 generation
cyclohexane	Inhalation	Not classified for development	Rat	NOAEL 6.9 mg/l	2 generation
ethanol	Inhalation	Not classified for development	Rat	NOAEL 38 mg/l	during gestation
ethanol	Ingestion	Not classified for development	Rat	NOAEL 5,200 mg/kg/day	prematuring & during gestation
toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse
acetone	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,700 mg/kg/day	13 weeks
acetone	Inhalation	Not classified for development	Rat	NOAEL 5.2 mg/l	during organogenesis
propan-2-ol	Ingestion	Not classified for development	Rat	NOAEL 400 mg/kg/day	during organogenesis
propan-2-ol	Inhalation	Not classified for development	Rat	LOAEL 9 mg/l	during gestation
4-methylpentan-2-one	Inhalation	Not classified for female reproduction	Multiple animal species	NOAEL 8.2 mg/l	2 generation
4-methylpentan-2-one	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	13 weeks
4-methylpentan-2-one	Inhalation	Not classified for male reproduction	Multiple animal species	NOAEL 8.2 mg/l	2 generation
4-methylpentan-2-one	Inhalation	Not classified for development	Mouse	NOAEL 12.3 mg/l	during organogenesis
methanol	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,600 mg/kg/day	21 days
methanol	Ingestion	Toxic to development	Mouse	LOAEL 4,000 mg/kg/day	during organogenesis
methanol	Inhalation	Toxic to development	Mouse	NOAEL 1.3 mg/l	during organogenesis
2-(3,4-Epoxy-cyclohexyl)ethyltrimethoxysilane	Ingestion	Not classified for development	Rabbit	NOAEL 0.27 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxypropoxy)phenyl]propane	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxypropoxy)phenyl]propane	Ingestion	Not classified for male reproduction	Rat	NOAEL 750	2 generation

				mg/kg/day	
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
cumene	Inhalation	Not classified for development	Rabbit	NOAEL 11.3 mg/l	during organogenesis
chlorobenzene	Inhalation	Not classified for female reproduction	Rat	NOAEL 2.07 mg/l	2 generation
chlorobenzene	Ingestion	Not classified for development	Rat	NOAEL 300 mg/kg/day	during organogenesis
chlorobenzene	Inhalation	Not classified for development	Rat	NOAEL 2.07 mg/l	2 generation
chlorobenzene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.07 mg/l	2 generation
maleic anhydride	Ingestion	Not classified for female reproduction	Rat	NOAEL 55 mg/kg/day	2 generation
maleic anhydride	Ingestion	Not classified for male reproduction	Rat	NOAEL 55 mg/kg/day	2 generation
maleic anhydride	Ingestion	Not classified for development	Rat	NOAEL 140 mg/kg/day	during organogenesis

Lactation

Name	Route	Species	Value
xylene	Ingestion	Mouse	Not classified for effects on or via lactation

Target Organ(s)
Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
xylene	Inhalation	auditory system	Causes damage to organs	Rat	LOAEL 6.3 mg/l	8 hours
xylene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
xylene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
xylene	Inhalation	eyes	Not classified	Rat	NOAEL 3.5 mg/l	not available
xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
xylene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	
xylene	Ingestion	eyes	Not classified	Rat	NOAEL 250 mg/kg	not applicable
cyclohexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
cyclohexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
cyclohexane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
ethanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	LOAEL 9.4 mg/l	not available
ethanol	Inhalation	central nervous system depression	Not classified	Human and animal	NOAEL not available	

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ethanol	Ingestion	central nervous system depression	Not classified	Multiple animal species	NOAEL not available	
ethanol	Ingestion	kidney and/or bladder	Not classified	Dog	NOAEL 3,000 mg/kg	
ethyl acetate	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
ethyl acetate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
ethyl acetate	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
acetone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
acetone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
acetone	Inhalation	immune system	Not classified	Human	NOAEL 1.19 mg/l	6 hours
acetone	Inhalation	liver	Not classified	Guinea pig	NOAEL Not available	
acetone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
propan-2-ol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
propan-2-ol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
propan-2-ol	Inhalation	auditory system	Not classified	Guinea pig	NOAEL 13.4 mg/l	24 hours
propan-2-ol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
4-methylpentan-2-one	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	LOAEL 0.1 mg/l	2 hours
4-methylpentan-2-one	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
4-methylpentan-2-one	Inhalation	vascular system	Not classified	Dog	NOAEL Not available	not available
4-methylpentan-2-one	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 900 mg/kg	not applicable
methanol	Inhalation	blindness	Causes damage to organs	Human	NOAEL Not available	occupational exposure
methanol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
methanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	6 hours
methanol	Ingestion	blindness	Causes damage to organs	Human	NOAEL Not available	poisoning and/or abuse
methanol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
cumene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	not available
cumene	Inhalation	respiratory irritation	May cause respiratory irritation	Human	LOAEL 0.2 mg/l	occupational exposure
cumene	Ingestion	central nervous	May cause drowsiness or	Multiple	NOAEL Not	not available

		system depression	dizziness	animal species	available	
chlorobenzene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
chlorobenzene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
maleic anhydride	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
xylene	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.4 mg/l	4 weeks
xylene	Inhalation	auditory system	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 7.8 mg/l	5 days
xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
xylene	Inhalation	heart endocrine system gastrointestinal tract hematopoietic system muscles kidney and/or bladder respiratory system	Not classified	Multiple animal species	NOAEL 3.5 mg/l	13 weeks
xylene	Ingestion	auditory system	Not classified	Rat	NOAEL 900 mg/kg/day	2 weeks
xylene	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
xylene	Ingestion	liver	Not classified	Multiple animal species	NOAEL Not available	
xylene	Ingestion	heart skin endocrine system bone, teeth, nails, and/or hair hematopoietic system immune system nervous system respiratory system	Not classified	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
cyclohexane	Inhalation	liver	Not classified	Rat	NOAEL 24 mg/l	90 days
cyclohexane	Inhalation	auditory system	Not classified	Rat	NOAEL 1.7 mg/l	90 days
cyclohexane	Inhalation	kidney and/or bladder	Not classified	Rabbit	NOAEL 2.7 mg/l	10 weeks
cyclohexane	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 24 mg/l	14 weeks
cyclohexane	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 8.6 mg/l	30 weeks
ethanol	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rabbit	LOAEL 124 mg/l	365 days
ethanol	Inhalation	hematopoietic system immune system	Not classified	Rat	NOAEL 25 mg/l	14 days
ethanol	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 8,000 mg/kg/day	4 months
ethanol	Ingestion	kidney and/or bladder	Not classified	Dog	NOAEL 3,000	7 days

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					mg/kg/day	
ethyl acetate	Inhalation	endocrine system liver nervous system	Not classified	Rat	NOAEL 0.043 mg/l	90 days
ethyl acetate	Inhalation	hematopoietic system	Not classified	Rabbit	LOAEL 16 mg/l	40 days
ethyl acetate	Ingestion	hematopoietic system liver kidney and/or bladder	Not classified	Rat	NOAEL 3,600 mg/kg/day	90 days
toluene	Inhalation	auditory system eyes olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
toluene	Inhalation	nervous system	May cause damage to organs though prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
toluene	Inhalation	heart liver kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
toluene	Inhalation	hematopoietic system vascular system	Not classified	Human	NOAEL Not available	occupational exposure
toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
toluene	Ingestion	liver kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks
acetone	Dermal	eyes	Not classified	Guinea pig	NOAEL Not available	3 weeks
acetone	Inhalation	hematopoietic system	Not classified	Human	NOAEL 3 mg/l	6 weeks
acetone	Inhalation	immune system	Not classified	Human	NOAEL 1.19 mg/l	6 days
acetone	Inhalation	kidney and/or bladder	Not classified	Guinea pig	NOAEL 119 mg/l	not available
acetone	Inhalation	heart liver	Not classified	Rat	NOAEL 45 mg/l	8 weeks
acetone	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 900 mg/kg/day	13 weeks
acetone	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
acetone	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 200 mg/kg/day	13 weeks
acetone	Ingestion	liver	Not classified	Mouse	NOAEL 3,896 mg/kg/day	14 days

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acetone	Ingestion	eyes	Not classified	Rat	NOAEL 3,400 mg/kg/day	13 weeks
acetone	Ingestion	respiratory system	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
acetone	Ingestion	muscles	Not classified	Rat	NOAEL 2,500 mg/kg	13 weeks
acetone	Ingestion	skin bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 11,298 mg/kg/day	13 weeks
propan-2-ol	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 12.3 mg/l	24 months
propan-2-ol	Inhalation	nervous system	Not classified	Rat	NOAEL 12 mg/l	13 weeks
propan-2-ol	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 400 mg/kg/day	12 weeks
4-methylpentan-2-one	Inhalation	liver	Not classified	Rat	NOAEL 0.41 mg/l	13 weeks
4-methylpentan-2-one	Inhalation	heart	Not classified	Multiple animal species	NOAEL 0.8 mg/l	2 weeks
4-methylpentan-2-one	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL 0.4 mg/l	90 days
4-methylpentan-2-one	Inhalation	respiratory system	Not classified	Multiple animal species	NOAEL 4.1 mg/l	14 weeks
4-methylpentan-2-one	Inhalation	endocrine system hematopoietic system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	90 days
4-methylpentan-2-one	Inhalation	nervous system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	13 weeks
4-methylpentan-2-one	Ingestion	endocrine system hematopoietic system liver kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
4-methylpentan-2-one	Ingestion	heart immune system muscles nervous system respiratory system	Not classified	Rat	NOAEL 1,040 mg/kg/day	120 days
methanol	Inhalation	liver	Not classified	Rat	NOAEL 6.55 mg/l	4 weeks
methanol	Inhalation	respiratory system	Not classified	Rat	NOAEL 13.1 mg/l	6 weeks
methanol	Ingestion	liver nervous system	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days
bis-[4-(2,3- epoxipropoxy)phenyl]prop ane	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
bis-[4-(2,3- epoxipropoxy)phenyl]prop ane	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
bis-[4-(2,3- epoxipropoxy)phenyl]prop ane	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
cumene	Inhalation	auditory system endocrine system hematopoietic system liver nervous system	Not classified	Rat	NOAEL 59 mg/l	13 weeks

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		eyes				
cumene	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 4.9 mg/l	13 weeks
cumene	Inhalation	respiratory system	Not classified	Rat	NOAEL 59 mg/l	13 weeks
cumene	Ingestion	kidney and/or bladder heart endocrine system hematopoietic system liver respiratory system	Not classified	Rat	NOAEL 769 mg/kg/day	6 months
chlorobenzene	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.69 mg/l	2 generation
chlorobenzene	Inhalation	liver	Not classified	Rat	NOAEL 2.1 mg/l	2 generation
chlorobenzene	Inhalation	blood	Not classified	Rat	NOAEL 0.35 mg/l	24 weeks
chlorobenzene	Ingestion	bone marrow	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	13 weeks
chlorobenzene	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 188 mg/kg/day	192 days
chlorobenzene	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 125 mg/kg/day	13 weeks
chlorobenzene	Ingestion	immune system	Not classified	Rat	NOAEL 750 mg/kg/day	13 weeks
maleic anhydride	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.0011 mg/l	6 months
maleic anhydride	Inhalation	endocrine system hematopoietic system nervous system kidney and/or bladder heart liver eyes	Not classified	Rat	NOAEL 0.0098 mg/l	6 months
maleic anhydride	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 55 mg/kg/day	80 days
maleic anhydride	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 250 mg/kg/day	183 days
maleic anhydride	Ingestion	heart nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	183 days
maleic anhydride	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 150 mg/kg/day	80 days
maleic anhydride	Ingestion	hematopoietic system	Not classified	Dog	NOAEL 60 mg/kg/day	90 days
maleic anhydride	Ingestion	skin endocrine system immune system eyes respiratory system	Not classified	Rat	NOAEL 150 mg/kg/day	80 days

Aspiration Hazard

Name	Value
xylene	Aspiration hazard
cyclohexane	Aspiration hazard
toluene	Aspiration hazard
4-methylpentan-2-one	Some positive data exist, but the data are not sufficient for classification
cumene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
cyclohexane	110-82-7	Bacteria	Experimental	24 hours	IC50	97 mg/l
cyclohexane	110-82-7	Fathead minnow	Experimental	96 hours	LC50	4.53 mg/l
cyclohexane	110-82-7	Water flea	Experimental	48 hours	EC50	0.9 mg/l
xylene	1330-20-7	Activated sludge	Estimated	3 hours	NOEC	157 mg/l
xylene	1330-20-7	Green algae	Estimated	72 hours	EC50	4.36 mg/l
xylene	1330-20-7	Rainbow trout	Estimated	96 hours	LC50	2.6 mg/l
xylene	1330-20-7	Water flea	Estimated	48 hours	EC50	3.82 mg/l
xylene	1330-20-7	Green algae	Estimated	72 hours	NOEC	0.44 mg/l
xylene	1330-20-7	Water flea	Estimated	7 days	NOEC	0.96 mg/l
xylene	1330-20-7	Rainbow trout	Experimental	56 days	NOEC	>1.3 mg/l
ethanol	64-17-5	Fathead minnow	Experimental	96 hours	LC50	14,200 mg/l
ethanol	64-17-5	Fish	Experimental	96 hours	LC50	11,000 mg/l
ethanol	64-17-5	Green algae	Experimental	72 hours	EC50	275 mg/l
ethanol	64-17-5	Water flea	Experimental	48 hours	LC50	5,012 mg/l
ethanol	64-17-5	Green algae	Experimental	72 hours	ErC10	11.5 mg/l
ethanol	64-17-5	Water flea	Experimental	10 days	NOEC	9.6 mg/l
Acrylic Polymer	Trade Secret		Data not available or insufficient for classification			N/A
ethyl acetate	141-78-6	Bacteria	Experimental	18 hours	EC10	2,900 mg/l
ethyl acetate	141-78-6	Fish	Experimental	96 hours	LC50	212.5 mg/l
ethyl acetate	141-78-6	Invertebrate	Experimental	48 hours	EC50	165 mg/l
ethyl acetate	141-78-6	Green algae	Experimental	72 hours	NOEC	100 mg/l
ethyl acetate	141-78-6	Water flea	Experimental	21 days	NOEC	2.4 mg/l
4-methylpentan-2-one	108-10-1	Green algae	Experimental	96 hours	EC50	400 mg/l

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4-methylpentan-2-one	108-10-1	Water flea	Experimental	48 hours	EC50	>200 mg/l
4-methylpentan-2-one	108-10-1	Zebra Fish	Experimental	96 hours	LC50	>179 mg/l
4-methylpentan-2-one	108-10-1	Fathead minnow	Experimental	32 days	NOEC	56.2 mg/l
4-methylpentan-2-one	108-10-1	Water flea	Experimental	21 days	NOEC	78 mg/l
4-methylpentan-2-one	108-10-1	Activated sludge	Experimental	30 minutes	EC50	>1,000
Chlorinated Polyolefin	68609-36-9		Data not available or insufficient for classification			N/A
toluene	108-88-3	Coho Salmon	Experimental	96 hours	LC50	5.5 mg/l
toluene	108-88-3	Grass Shrimp	Experimental	96 hours	LC50	9.5 mg/l
toluene	108-88-3	Green algae	Experimental	72 hours	EC50	12.5 mg/l
toluene	108-88-3	Leopard frog	Experimental	9 days	LC50	0.39 mg/l
toluene	108-88-3	Pink Salmon	Experimental	96 hours	LC50	6.41 mg/l
toluene	108-88-3	Water flea	Experimental	48 hours	EC50	3.78 mg/l
toluene	108-88-3	Coho Salmon	Experimental	40 days	NOEC	1.39 mg/l
toluene	108-88-3	Diatom	Experimental	72 hours	NOEC	10 mg/l
toluene	108-88-3	Water flea	Experimental	7 days	NOEC	0.74 mg/l
toluene	108-88-3	Activated sludge	Experimental	12 hours	IC50	292 mg/l
toluene	108-88-3	Bacteria	Experimental	16 hours	NOEC	29 mg/l
toluene	108-88-3	Bacteria	Experimental	24 hours	EC50	84 mg/l
toluene	108-88-3	Redworm	Experimental	28 days	LC50	>150 mg per kg of bodyweight
toluene	108-88-3	Soil microbes	Experimental	28 days	NOEC	<26 mg/kg (Dry Weight)
acetone	67-64-1	Algae or other aquatic plants	Experimental	96 hours	EC50	11,493 mg/l
acetone	67-64-1	Invertebrate	Experimental	24 hours	LC50	2,100 mg/l
acetone	67-64-1	Rainbow trout	Experimental	96 hours	LC50	5,540 mg/l
acetone	67-64-1	Water flea	Experimental	21 days	NOEC	1,000 mg/l
acetone	67-64-1	Bacteria	Experimental	16 hours	NOEC	1,700 mg/l
acetone	67-64-1	Redworm	Experimental	48 hours	LC50	>100
2-(3,4-Epoxy cyclohexyl)ethyl trimethoxysilane	3388-04-3	Activated sludge	Estimated	30 minutes	IC50	>100 mg/l
2-(3,4-Epoxy cyclohexyl)ethyl trimethoxysilane	3388-04-3	Green algae	Estimated	72 hours	EC50	280 mg/l
2-(3,4-Epoxy cyclohexyl)ethyl trimethoxysilane	3388-04-3	Rainbow trout	Estimated	96 hours	LC50	180 mg/l
2-(3,4-Epoxy cyclohexyl)ethyl trimethoxysilane	3388-04-3	Water flea	Estimated	48 hours	EC50	20 mg/l
2-(3,4-Epoxy cyclohexyl)ethyl trimethoxysilane	3388-04-3	Green algae	Estimated	72 hours	NOEC	1 mg/l

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rimethoxysilane						
propan-2-ol	67-63-0	Bacteria	Experimental	16 hours	LOEC	1,050 mg/l
propan-2-ol	67-63-0	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
propan-2-ol	67-63-0	Invertebrate	Experimental	24 hours	LC50	>10,000 mg/l
propan-2-ol	67-63-0	Medaka	Experimental	96 hours	LC50	>100 mg/l
propan-2-ol	67-63-0	Water flea	Experimental	48 hours	EC50	>1,000 mg/l
propan-2-ol	67-63-0	Green algae	Experimental	72 hours	NOEC	1,000 mg/l
propan-2-ol	67-63-0	Water flea	Experimental	21 days	NOEC	100 mg/l
maleic anhydride	108-31-6	Green algae	Estimated	72 hours	EC50	74.4 mg/l
maleic anhydride	108-31-6	Water flea	Estimated	48 hours	EC50	93.8 mg/l
maleic anhydride	108-31-6	Bacteria	Experimental	18 hours	EC10	44.6 mg/l
maleic anhydride	108-31-6	Rainbow trout	Experimental	96 hours	LC50	75 mg/l
maleic anhydride	108-31-6	Green algae	Estimated	72 hours	EC10	11.8 mg/l
maleic anhydride	108-31-6	Water flea	Experimental	21 days	NOEC	10 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Activated sludge	Estimated	3 hours	IC50	>100 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Water flea	Estimated	48 hours	EC50	1.8 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Green algae	Experimental	72 hours	EC50	>11 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Green algae	Experimental	72 hours	NOEC	4.2 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Water flea	Experimental	21 days	NOEC	0.3 mg/l
methanol	67-56-1	Activated sludge	Experimental	3 hours	IC50	>1,000 mg/l
methanol	67-56-1	Algae or other aquatic plants	Experimental	96 hours	EC50	16.9 mg/l
methanol	67-56-1	Bluegill	Experimental	96 hours	LC50	15,400 mg/l
methanol	67-56-1	Green algae	Experimental	96 hours	EC50	22,000 mg/l
methanol	67-56-1	Water flea	Experimental	24 hours	EC50	20,803 mg/l
methanol	67-56-1	Algae or other aquatic plants	Experimental	96 hours	NOEC	9.96 mg/l
methanol	67-56-1	Water flea	Experimental	21 days	NOEC	122 mg/l
cumene	98-82-8	Activated sludge	Experimental	3 hours	EC10	>2,000 mg/l
cumene	98-82-8	Green algae	Experimental	72 hours	EC50	2.6 mg/l
cumene	98-82-8	Mysid Shrimp	Experimental	96 hours	EC50	1.2 mg/l

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cumene	98-82-8	Rainbow trout	Experimental	96 hours	LC50	2.7 mg/l
cumene	98-82-8	Water flea	Experimental	48 hours	EC50	2.14 mg/l
cumene	98-82-8	Green algae	Experimental	72 hours	NOEC	0.22 mg/l
cumene	98-82-8	Water flea	Experimental	21 days	NOEC	0.35 mg/l
chlorobenzene	108-90-7	Bacteria	Experimental	24 hours	IC50	0.71 mg/l
chlorobenzene	108-90-7	Fish	Experimental	84 hours	LC50	0.34 mg/l
chlorobenzene	108-90-7	Green algae	Experimental	96 hours	EC50	12.5 mg/l
chlorobenzene	108-90-7	Water flea	Experimental	48 hours	EC50	0.59 mg/l
chlorobenzene	108-90-7	Water flea	Experimental	21 days	NOEC	0.72 mg/l
chlorobenzene	108-90-7	Zebra Fish	Experimental	28 days	NOEC	8.5 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
cyclohexane	110-82-7	Experimental Photolysis		Photolytic half-life (in air)	4.14 days (t 1/2)	Non-standard method
cyclohexane	110-82-7	Experimental Biodegradation	28 days	BOD	77 %BOD/ThB OD	OECD 301F - Manometric respirometry
xylene	1330-20-7	Experimental Photolysis		Photolytic half-life (in air)	1.4 days (t 1/2)	
xylene	1330-20-7	Experimental Biodegradation	28 days	BOD	90- 98 %BOD/ThB OD	OECD 301F - Manometric respirometry
ethanol	64-17-5	Experimental Biodegradation	14 days	BOD	89 %BOD/ThB OD	OECD 301C - MITI test (I)
Acrylic Polymer	Trade Secret	Data not availbl- insufficient	N/A	N/A	N/A	N/A
ethyl acetate	141-78-6	Experimental Photolysis		Photolytic half-life (in air)	20.0 days (t 1/2)	Non-standard method
ethyl acetate	141-78-6	Experimental Biodegradation	14 days	BOD	94 %BOD/ThB OD	OECD 301C - MITI test (I)
4-methylpentan-2-one	108-10-1	Experimental Photolysis		Photolytic half-life (in air)	2.3 days (t 1/2)	
4-methylpentan-2-one	108-10-1	Experimental Biodegradation	28 days	BOD	83 %BOD/ThB OD	OECD 301F - Manometric respirometry
Chlorinated Polyolefin	68609-36-9	Data not availbl- insufficient	N/A	N/A	N/A	N/A
toluene	108-88-3	Experimental Photolysis		Photolytic half-life (in air)	5.2 days (t 1/2)	
toluene	108-88-3	Experimental Biodegradation	20 days	BOD	80 %BOD/ThB OD	APHA Std Meth Water/Wastewater
acetone	67-64-1	Experimental Photolysis		Photolytic half-life (in air)	147 days (t 1/2)	
acetone	67-64-1	Experimental Biodegradation	28 days	BOD	78 %BOD/ThB OD	OECD 301D - Closed bottle test
2-(3,4-Epoxy-cyclohexyl)ethyl-trime-thoxysilane	3388-04-3	Estimated Hydrolysis		Hydrolytic half-life	6.5 hours (t 1/2)	Non-standard method
2-(3,4-Epoxy-cyclohexyl)ethyl-trime-thoxysilane	3388-04-3	Estimated Biodegradation	28 days	BOD	28 %BOD/ThB OD	OECD 301D - Closed bottle test
propan-2-ol	67-63-0	Experimental Biodegradation	14 days	BOD	86 %BOD/ThB OD	OECD 301C - MITI test (I)
maleic anhydride	108-31-6	Experimental Hydrolysis		Hydrolytic half-life	22 seconds (t 1/2)	Non-standard method
maleic anhydride	108-31-6	Estimated	25 days	CO2 evolution	>90 % weight	OECD 301B - Modified

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		Biodegradation				sturm or CO2
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Hydrolysis		Hydrolytic half-life	117 hours (t 1/2)	Non-standard method
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
methanol	67-56-1	Experimental Biodegradation	14 days	BOD	92 %BOD/ThBOD	OECD 301C - MITI test (I)
cumene	98-82-8	Experimental Photolysis		Photolytic half-life (in air)	4.5 days (t 1/2)	Non-standard method
cumene	98-82-8	Experimental Biodegradation	14 days	BOD	33 %BOD/ThBOD	OECD 301C - MITI test (I)
chlorobenzene	108-90-7	Experimental Photolysis		Photolytic half-life (in air)	42 days (t 1/2)	Non-standard method
chlorobenzene	108-90-7	Experimental Biodegradation	20 days	BOD	55 % weight	OECD 301D - Closed bottle test

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
cyclohexane	110-82-7	Experimental BCF - Carp	56 days	Bioaccumulation factor	129	OECD 305E - Bioaccumulation flow-through fish test
xylene	1330-20-7	Experimental BCF - Rainbow Trout	56 days	Bioaccumulation factor	25.9	
ethanol	64-17-5	Experimental Bioconcentration		Log Kow	-0.35	Non-standard method
Acrylic Polymer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
ethyl acetate	141-78-6	Experimental Bioconcentration		Log Kow	0.68	Non-standard method
4-methylpentan-2-one	108-10-1	Experimental Bioconcentration		Log Kow	1.9	OECD 117 log Kow HPLC method
Chlorinated Polyolefin	68609-36-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
toluene	108-88-3	Experimental BCF - Other	72 hours	Bioaccumulation factor	90	
toluene	108-88-3	Experimental Bioconcentration		Log Kow	2.73	
acetone	67-64-1	Experimental BCF - Other		Bioaccumulation factor	0.65	
acetone	67-64-1	Experimental Bioconcentration		Log Kow	-0.24	
2-(3,4-Epoxy-cyclohexyl)ethyltrimethoxysilane	3388-04-3	Estimated Bioconcentration		Bioaccumulation factor	2.3	Estimated: Bioconcentration factor
propan-2-ol	67-63-0	Experimental Bioconcentration		Log Kow	0.05	Non-standard method
maleic anhydride	108-31-6	Experimental Bioconcentration		Log Kow	-2.61	Non-standard method
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Bioconcentration		Log Kow	3.242	Non-standard method
methanol	67-56-1	Experimental Bioconcentration		Log Kow	-0.77	Non-standard method
cumene	98-82-8	Estimated Bioconcentration		Bioaccumulation factor	140	Non-standard method
chlorobenzene	108-90-7	Experimental BCF - Carp	56 days	Bioaccumulation factor	39.6	OECD 305E - Bioaccumulation flow-through fish test

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
4-methylpentan-2-one	108-10-1	Modeled Mobility in Soil	Koc	150 l/kg	Episuite™
toluene	108-88-3	Experimental Mobility in Soil	Koc	37-160 l/kg	
acetone	67-64-1	Modeled Mobility in Soil	Koc	9.7 l/kg	Episuite™
2-(3,4-Epoxy-cyclohexyl)ethyltrimethoxysilane	3388-04-3	Estimated Mobility in Soil	Koc	20 l/kg	Episuite™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

070104* Other organic solvents, washing liquids and mother liquors
08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number or ID number	UN1993	UN1993	UN1993
14.2 UN proper shipping name	FLAMMABLE LIQUID, N.O.S.(CYCLOHEXANE; XYLENE)	FLAMMABLE LIQUID, N.O.S.(CYCLOHEXANE; XYLENE)	FLAMMABLE LIQUID, N.O.S.(CYCLOHEXANE; XYLENE)

14.3 Transport hazard class(es)	3	3	3
14.4 Packing group	II	II	II
14.5 Environmental hazards	Not Environmentally Hazardous	Not applicable	Not a Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	F1	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Gr. 3: Not classifiable	International Agency for Research on Cancer
cumene	98-82-8	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
4-methylpentan-2-one	108-10-1	Carc. 2	Regulation (EC) No. 1272/2008, Table 3.1
4-methylpentan-2-one	108-10-1	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
toluene	108-88-3	Gr. 3: Not classifiable	International Agency for Research on Cancer
xylene	1330-20-7	Gr. 3: Not classifiable	International Agency for Research on Cancer

Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject through Annex XVII of REACH regulation to restrictions on the manufacture, placing on the market and use when present in certain dangerous substances, mixtures and articles. Users

of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

Ingredient	CAS Nbr
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3
cyclohexane	110-82-7
methanol	67-56-1
toluene	108-88-3
xylene	1330-20-7

Restriction status: listed in REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 for Conditions of Restriction

Global inventory status

Contact 3M for more information. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

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Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
E1 Hazardous to the Aquatic environment	100	200
P5c FLAMMABLE LIQUIDS*	5000	50000

*If maintained at a temperature above its boiling point or if particular processing conditions, such as high pressure or high temperature, may create major-accident hazards, P5a or P5b FLAMMABLE LIQUIDS may apply

Seveso named dangerous substances, Annex 1, Part 2

Dangerous Substances	Identifier(s)	Qualifying quantity (tonnes) for the application of	
		Lower-tier requirements	Upper-tier requirements
acetone	67-64-1	10	50
chlorobenzene	108-90-7	10	50
cumene	98-82-8	10	50
cyclohexane	110-82-7	10	50
ethyl acetate	141-78-6	10	50
ethanol	64-17-5	10	50
propan-2-ol	67-63-0	10	50
methanol	67-56-1	500	5000
4-methylpentan-2-one	108-10-1	10	50
toluene	108-88-3	10	50
xylene	1330-20-7	10	50

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

EUH066	Repeated exposure may cause skin dryness or cracking.
EUH071	Corrosive to the respiratory tract.
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H351	Suspected of causing cancer.
H361d	Suspected of damaging the unborn child.
H370	Causes damage to organs.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure: nervous system sensory organs.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

EU Section 09: pH information information was added.
 Formulation: Section 16: Annex information was modified.
 Industrial Use of Adhesives: Section 16: Annex information was modified.
 Industrial Use of Coatings: Section 16: Annex information was modified.
 Professional Use of Adhesives and Sealants: Section 16: Annex information was modified.
 Professional Use of Coatings: Section 16: Annex information was modified.
 Section 2: <125ml Precautionary - Response information was modified.
 CLP: Ingredient table information was modified.
 Label: CLP Classification information was modified.
 Label: CLP Precautionary - Disposal information was deleted.
 Label: CLP Precautionary - Prevention information was modified.
 Label: CLP Precautionary - Response information was modified.
 Label: CLP Target Organ Hazard Statement information was modified.
 Section 03: Composition table % Column heading information was added.
 Section 3: Composition/ Information of ingredients table information was modified.
 Section 03: SCL table information was added.
 Section 03: Substance not applicable information was added.
 Section 04: First Aid - Symptoms and Effects (CLP) information was added.
 Section 04: Information on toxicological effects information was modified.
 Section 6: Accidental release clean-up information information was modified.
 Section 6: Accidental release environmental information information was modified.
 Section 6: Accidental release personal information information was modified.

Section 7: Conditions safe storage information was modified.
Section 7: Precautions safe handling information information was modified.
Section 8: BLV table information was modified.
Section 8: Occupational exposure limit table information was modified.
Section 9: Evaporation Rate information information was deleted.
Section 9: Explosive properties information information was deleted.
Section 09: Kinematic Viscosity information information was added.
Section 9: Melting point information information was modified.
Section 9: Oxidising properties information information was deleted.
Section 9: pH information information was deleted.
Section 9: Property description for optional properties information was modified.
Section 9: Vapour density value information was added.
Section 9: Vapour density value information was deleted.
Section 9: Viscosity information information was deleted.
Section 11: Acute Toxicity table information was modified.
Section 11: Aspiration Hazard Table information was modified.
Section 11: Carcinogenicity Table information was modified.
Section 11: Classification disclaimer information was modified.
Section 11: Germ Cell Mutagenicity Table information was modified.
Section 11: No endocrine disruptor information available warning information was added.
Section 11: Prolonged or repeated exposure may cause standard phrases information was modified.
Section 11: Reproductive Hazards information information was deleted.
Section 11: Reproductive Toxicity Table information was modified.
Section 11: Reproductive/developmental effects information information was added.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Skin Sensitization Table information was modified.
Section 11: Target Organs - Repeated Table information was added.
Section 11: Target Organs - Repeated Table information was deleted.
Section 11: Target Organs - Single Table information was modified.
Section 12: 12.6. Endocrine Disrupting Properties information was added.
Section 12: 12.7. Other adverse effects information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: Contact manufacturer for more detail. information was deleted.
Section 12: Mobility in soil information information was added.
Section 12: No endocrine disruptor information available warning information was added.
Section 12: Persistence and Degradability information information was modified.
Section 12: Bioaccumulative potential information information was modified.
Section 14 Classification Code – Main Heading information was added.
Section 14 Classification Code – Regulation Data information was added.
Section 14 Control Temperature – Main Heading information was added.
Section 14 Control Temperature – Regulation Data information was added.
Section 14 Disclaimer Information information was added.
Section 14 Emergency Temperature – Main Heading information was added.
Section 14 Emergency Temperature – Regulation Data information was added.
Section 14 Hazard Class + Sub Risk – Main Heading information was added.
Section 14 Hazard Class + Sub Risk – Regulation Data information was added.
Section 14 Hazardous/Not Hazardous for Transportation information was added.
Section 14 Other Dangerous Goods – Main Heading information was added.
Section 14 Other Dangerous Goods – Regulation Data information was added.
Section 14 Packing Group – Main Heading information was added.
Section 14 Packing Group – Regulation Data information was added.
Section 14 Proper Shipping Name information was added.
Section 14 Regulations – Main Headings information was added.
Section 14 Segregation – Regulation Data information was added.
Section 14 Segregation Code – Main Heading information was added.

Section 14 Special Precautions – Main Heading information was added.
 Section 14 Special Precautions – Regulation Data information was added.
 Section 14 Transport in bulk – Regulation Data information was added.
 Section 14 Marine transport in bulk according to IMO instruments – Main Heading information was added.
 Section 14 UN Number Column data information was added.
 Section 14 UN Number information was added.
 Section 15: Carcinogenicity information information was modified.
 Section 15: Label remarks and EU Detergent information was deleted.
 Section 15: Regulations - Inventories information was added.
 Section 15: Restrictions on manufacture ingredients information information was modified.
 Section 15: Seveso Hazard Category Text information was added.
 Section 15: Seveso Substance Text information was added.
 Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material.
 information was modified.
 Section 2: No PBT/vPvB information available warning information was added.

Annex

1. Title	
Substance identification	cyclohexane; EC No. 203-806-2; CAS Nbr 110-82-7;
Exposure Scenario Name	Formulation
Lifecycle Stage	Use at industrial sites
Contributing activities	PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities PROC 09 -Transfer of substance or mixture into small containers (dedicated filling line, including weighing) ERC 02 -Formulation into mixture
Processes, tasks and activities covered	Transfers with dedicated controls, including loading, filling, dumping, bagging. Transfers without dedicated controls, including loading, filling, dumping, bagging.
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Assumes use at not more than 20°C above ambient temperature; Duration of use: 8 hours/day;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: Provide extract ventilation to points where emissions occur; Environmental: None needed;
Waste management measures	Do not apply industrial sludge to natural soils; Prevent discharge of undissolved substance to or recover from wastewater;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	xylene; EC No. 215-535-7;

	CAS Nbr 1330-20-7;
Exposure Scenario Name	Formulation
Lifecycle Stage	Use at industrial sites
Contributing activities	PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities ERC 02 -Formulation into mixture
Processes, tasks and activities covered	Transfer of substance/mixture with dedicated engineering controls. Transfers without dedicated controls, including loading, filling, dumping, bagging.
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Assumes use at not more than 20°C above ambient temperature; Duration of use: 8 hours/day; Indoors with enhanced general ventilation;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: None needed; Environmental: Municipal Sewage Treatment Plant;
Waste management measures	Do not apply industrial sludge to natural soils;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	bis-[4-(2,3-epoxipropoxy)phenyl]propane; EC No. 216-823-5; CAS Nbr 1675-54-3;
Exposure Scenario Name	Industrial Use of Adhesives
Lifecycle Stage	Use at industrial sites
Contributing activities	PROC 07 -Industrial spraying PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities PROC 10 -Roller application or brushing PROC 13 -Treatment of articles by dipping and pouring ERC 05 -Use at industrial site leading to inclusion into/onto article
Processes, tasks and activities covered	Application of product with a roller or brush. Screw adhesive application. Spraying of substances/mixtures.
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Duration of use: 8 hours/day;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training. Refer to Section 8 of the SDS for specific glove material.; Environmental: None needed;

	<p>The following task-specific risk management measures apply in addition to those listed above:</p> <p>Task: PROC07; Human Health; Provide extract ventilation to points where emissions occur; Half-facepiece air-purifying respirator;</p> <p>Task: PROC10; Human Health; Provide extract ventilation to points where emissions occur;</p>
Waste management measures	<p>Do not apply industrial sludge to natural soils; Prevent discharge of undissolved substance to or recover from wastewater; Prevent leaks and prevent soil / water pollution caused by leaks; Sludge should be incinerated, contained or reclaimed;</p>
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	ethanol; EC No. 200-578-6; CAS Nbr 64-17-5;
Exposure Scenario Name	Industrial Use of Coatings
Lifecycle Stage	Use at industrial sites
Contributing activities	<p>PROC 05 -Mixing or blending in batch processes PROC 07 -Industrial spraying PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities PROC 09 -Transfer of substance or mixture into small containers (dedicated filling line, including weighing) PROC 10 -Roller application or brushing ERC 04 -Use of non-reactive processing aid at industrial site (no inclusion into or onto article)</p>
Processes, tasks and activities covered	Application of product. Mixing operations (open systems). Spraying of substances/mixtures. Transfer of substance/mixture with dedicated engineering controls. Transfer of substances/mixtures into small containers e.g. tubes , bottles or small reservoirs. Transfers without dedicated controls, including loading, filling, dumping, bagging.
2. Operational conditions and risk management measures	
Operating Conditions	<p>Physical state:Liquid. General operating conditions: Assumes use at not more than 20°C above ambient temperature; Continuous release; Duration of use: 8 hours/day; Indoor use;</p> <p>Task: Spraying; Indoors with good general ventilation;</p>
Risk management measures	<p>Under the operational conditions described above the following risk management measures apply:</p> <p>General risk management measures: Human health: Goggles - Chemical resistant; Environmental: Air abatement; Industrial Sewage Treatment Plant;</p>

Waste management measures	Incinerate in a permitted hazardous waste incinerator;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	xylene; EC No. 215-535-7; CAS Nbr 1330-20-7;
Exposure Scenario Name	Industrial Use of Coatings
Lifecycle Stage	Use at industrial sites
Contributing activities	PROC 05 -Mixing or blending in batch processes PROC 10 -Roller application or brushing ERC 04 -Use of non-reactive processing aid at industrial site (no inclusion into or onto article)
Processes, tasks and activities covered	Application of product through a mixing nozzle Application of product with a roller or brush. Application of product with applicator gun. Mixing or blending of solid or liquid materials. Transfers with dedicated controls, including loading, filling, dumping, bagging. Transfers without dedicated controls, including loading, filling, dumping, bagging.
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Assumes use at not more than 20°C above ambient temperature; Duration of use: 8 hours/day; Emission days per year: 300 days/year; Indoors with good general ventilation;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: None needed; Environmental: Municipal Sewage Treatment Plant; ; The following task-specific risk management measures apply in addition to those listed above: Task: Mixing; Human Health; Provide extract ventilation to points where emissions occur;
Waste management measures	Do not apply industrial sludge to natural soils;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	cyclohexane; EC No. 203-806-2; CAS Nbr 110-82-7;
Exposure Scenario Name	Industrial Use of Coatings
Lifecycle Stage	Use at industrial sites
Contributing activities	PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 08b -Transfer of substance or mixture (charging and discharging) at

	dedicated facilities PROC 09 -Transfer of substance or mixture into small containers (dedicated filling line, including weighing) PROC 10 -Roller application or brushing PROC 13 -Treatment of articles by dipping and pouring ERC 04 -Use of non-reactive processing aid at industrial site (no inclusion into or onto article)
Processes, tasks and activities covered	Application of product through a mixing nozzle Application of product with a roller or brush. Application of product with applicator gun. Transfers with dedicated controls, including loading, filling, dumping, bagging. Transfers without dedicated controls, including loading, filling, dumping, bagging.
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Assumes use at not more than 20°C above ambient temperature; Duration of use: 8 hours/day;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: None needed; Environmental: None needed; ; The following task-specific risk management measures apply in addition to those listed above: Task: PROC08a; Human Health; Provide extract ventilation to points where emissions occur; Task: PROC08b; Human Health; Provide extract ventilation to points where emissions occur; Task: PROC10; Human Health; Provide extract ventilation to points where emissions occur;
Waste management measures	Do not apply industrial sludge to natural soils;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	bis-[4-(2,3-epoxipropoxy)phenyl]propane; EC No. 216-823-5; CAS Nbr 1675-54-3;
Exposure Scenario Name	Professional Use of Adhesives and Sealants
Lifecycle Stage	Use at industrial sites
Contributing activities	PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 10 -Roller application or brushing PROC 11 -Non industrial spraying PROC 13 -Treatment of articles by dipping and pouring ERC 08c -Widespread use leading to inclusion into/onto article (indoor)
Processes, tasks and activities covered	Application of product with a roller or brush. Screw adhesive application. Spraying of substances/mixtures. Transfers without dedicated controls, including loading, filling, dumping, bagging.
2. Operational conditions and risk management measures	

Operating Conditions	Physical state: Liquid. General operating conditions: Duration of use: 8 hours/day;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training. Refer to Section 8 of the SDS for specific glove material.; Environmental: None needed; ; The following task-specific risk management measures apply in addition to those listed above: Task: PROC11; Human Health; Air-purifying Full-Face (with gas/vapour cartridge, that can be combined with a particulate filter);
Waste management measures	Prevent discharge of undissolved substance to or recover from wastewater; Prevent leaks and prevent soil / water pollution caused by leaks;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	cyclohexane; EC No. 203-806-2; CAS Nbr 110-82-7;
Exposure Scenario Name	Professional Use of Adhesives and Sealants
Lifecycle Stage	Widespread use by professional workers
Contributing activities	PROC 10 -Roller application or brushing PROC 11 -Non industrial spraying PROC 13 -Treatment of articles by dipping and pouring ERC 08a -Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) ERC 08d -Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor)
Processes, tasks and activities covered	Application of product with a roller or brush. Application of product with applicator gun. Spraying of substances/mixtures.
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Assumes use at not more than 20°C above ambient temperature; Duration of use: 8 hours/day; Indoor use; Outdoor use; Task: PROC10; Indoors with good general ventilation; Task: Indoor spraying; Handle substance within a predominantly closed system provided with extract ventilation;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: None needed;

	<p>Environmental: None needed; ;</p> <p>The following task-specific risk management measures apply in addition to those listed above:</p> <p>Task: PROC10; Human Health; Air-purifying Half-Mask (with gas/vapour-cartridge, that can be combined with a particulate filter) (APF 10);</p> <p>Task: PROC11; Human Health; Air-purifying Half-Mask (with gas/vapour-cartridge, that can be combined with a particulate filter) (APF 10);</p> <p>Task: PROC13; Human Health; Provide extract ventilation to points where emissions occur;</p>
Waste management measures	Send to a municipal sewage treatment plant;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	ethanol; EC No. 200-578-6; CAS Nbr 64-17-5;
Exposure Scenario Name	Professional Use of Coatings
Lifecycle Stage	Widespread use by professional workers
Contributing activities	PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities PROC 09 -Transfer of substance or mixture into small containers (dedicated filling line, including weighing) PROC 10 -Roller application or brushing PROC 11 -Non industrial spraying ERC 08a -Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) ERC 08d -Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor)
Processes, tasks and activities covered	Spraying of substances/mixtures. Transfer of substances/mixtures into small containers e.g. tubes , bottles or small reservoirs. Transfers with dedicated controls, including loading, filling, dumping, bagging. Transfers without dedicated controls, including loading, filling, dumping, bagging.
2. Operational conditions and risk management measures	
Operating Conditions	<p>Physical state:Liquid.</p> <p>General operating conditions: Assumes use at not more than 20°C above ambient temperature; Continuous release; Duration of use: 8 hours/day; Indoor use;</p> <p>Task: Spraying; Indoors with good general ventilation;</p>
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health:

	Goggles - Chemical resistant; Environmental: Air abatement; ; The following task-specific risk management measures apply in addition to those listed above: Task: Spraying; Human Health; Protective clothing / Wear suitable protective clothing; Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training. Refer to Section 8 of the SDS for specific glove material.;
Waste management measures	Do not release directly to waterways; Incinerate in a permitted hazardous waste incinerator; Send to a municipal sewage treatment plant;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	xylene; EC No. 215-535-7; CAS Nbr 1330-20-7;
Exposure Scenario Name	Professional Use of Coatings
Lifecycle Stage	Widespread use by professional workers
Contributing activities	PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 10 -Roller application or brushing ERC 08a -Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) ERC 08d -Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor)
Processes, tasks and activities covered	Application of product with a roller or brush. Application of product with applicator gun. Transfers without dedicated controls, including loading, filling, dumping, bagging.
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Assumes use at not more than 20°C above ambient temperature; Duration of use: 8 hours/day; Indoors with enhanced general ventilation; Task: Transferring Material; Duration of use: 4 hours/day;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: Half-facepiece air-purifying respirator; Environmental: Municipal Sewage Treatment Plant;
Waste management measures	Do not apply industrial sludge to natural soils;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title

Substance identification	cyclohexane; EC No. 203-806-2; CAS Nbr 110-82-7;
Exposure Scenario Name	Professional Use of Coatings
Lifecycle Stage	Widespread use by professional workers
Contributing activities	PROC 10 -Roller application or brushing PROC 13 -Treatment of articles by dipping and pouring ERC 08a -Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) ERC 08d -Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor)
Processes, tasks and activities covered	Application of product with a roller or brush. Application of product with applicator gun.
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Assumes use at not more than 20°C above ambient temperature; Duration of use: 8 hours/day; Indoor use; Outdoor use; Task: PROC10; Indoors with good general ventilation;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: None needed; Environmental: None needed; ; The following task-specific risk management measures apply in addition to those listed above: Task: PROC10; Human Health; Air-purifying Half-Mask (with gas/vapour-cartridge, that can be combined with a particulate filter) (APF 10); Task: PROC13; Human Health; Provide extract ventilation to points where emissions occur;
Waste management measures	Send to a municipal sewage treatment plant;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

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